

## Oil Debris Sensor

Real time condition monitoring for equipment using oil lubrication

The Oil Debris Sensor is designed for use in equipment that uses oil as a lubricant.

Once fitted as a 'smart' sump plug replacement, or within an oil bypass circuit, the sensor uses a powerful magnet to attract ferrous particles suspended within the oil as a result of wear to the internal components. Able to determine between fine and coarse debris, the sensor can also alert or continuously monitor either oil temperature or water presence\*.

Installed into a wide variety of fittings and available with either an analogue 0–10 V or 4–20 mA, or a digital CANbus or Modbus RTU output.

### Typical Applications

- Industrial processes
- Power sector
- Transportation
- Mining

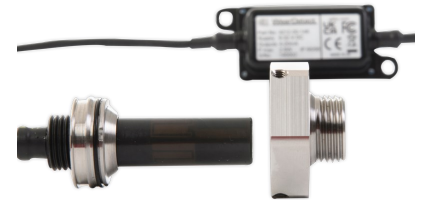
### Key Features

- Measures quantity of captured fine and coarse ferrous debris
- Continuous or alert output for water presence\* or oil temperature
- Wide operating temperature range
- Choice of 0–10 V, 4–20 mA, CANbus or Modbus RTU output models
- Suitable for use with oils, fuels and coolants
- Broad range of fittings available
- Calibration software available

### Benefits

- Continuous real-time monitoring
- Cost effective high precision measurement sensor
- Separate electronics enclosure for mounting flexibility
- Easy installation in oil sump or bypass line
- Can be user calibrated for optimum performance
- Complements oil analysis and/or vibration monitoring
- Low cost of ownership

\* minimum 10% free water presence



Sensor & electronics



Sensor with debris attached



Example installation

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| ELECTRICAL — Analogue       |            |            |
|-----------------------------|------------|------------|
|                             | Voltage    | Current    |
| Supply voltage              | 6–32 VDC   | 9–32 VDC   |
| Over voltage protection     | >32 VDC    | >32 VDC    |
| Power consumption           | <0.7 W     | <2.6 W     |
| Reverse polarity protection | to -32 VDC | to -32 VDC |
| Analogue resolution         | 10 bit     | 10 bit     |
| Report rate                 | 10 Hz      | 10 Hz      |
| Sensor configuration        | USB        | USB        |

| ELECTRICAL — Digital        |                       |            |
|-----------------------------|-----------------------|------------|
|                             | CAN                   | Modbus     |
| Supply voltage              | 5–32 VDC              | 5–32 VDC   |
| Over voltage protection     | >32 VDC               | >32 VDC    |
| Power consumption           | <0.7 W                | <0.7 W     |
| Reverse polarity protection | to -32 VDC            | to -32 VDC |
| Measurement resolution      | See connections table |            |
| Report rate                 | 1 Hz                  | 1 Hz       |
| Sensor configuration        | USB                   | USB        |

| MECHANICAL             |                                      |
|------------------------|--------------------------------------|
| Sensor size            | 57 x Ø24.5mm                         |
| Enclosure              | 55 x 30 x 12mm                       |
| Enclosure mounting     | 2 off M44 clearance holes            |
| Materials (sensor)     | Stainless Steel, FEP, PEI            |
| Materials (enclosure)  | Aluminium alloy, st/steel, polyester |
| Sensor/Enclosure cable | 26AWG PTFE with DR25 Jacket - 3m /1m |
| Weight                 | 0.21kg (total)                       |

| ANALOGUE OUTPUT SPECIFICATIONS — Configurable |             |         |
|---|-------------|---------|
|   | Voltage     | Current |
| Fine, Coarse, Water/temp                      | 0.25–10 VDC | 4–20 mA |
| Error Indication                              | 0.25–10 VDC | 1–20 mA |

| ENVIRONMENTAL  |                         |
|--|-------------------------|
| Sensor protection  | IP66 / IP68             |
| Enclosure protection   | IP65                    |
| Differential pressure  | 10 Bar                  |
| Sensor operating temp (Enclosure)  | -26°C to +150°C (+85°C) |
| Humidity   | 95% RH @ +55°C          |
| <p><b>This product is <u>not</u> designed or certified for use in ATEX environments.</b><br/> <b>Please contact Gill Sensors &amp; Controls for more details</b></p> |                         |

| MODBUS OUTPUT SPECIFICATIONS  |                                 |
|---|---------------------------------|
| Communication standard  | Modbus RTU (RS-485) Half Duplex |
| Baud rates  | 4800, 9600, 19200, 38400, 57600 |
| Transmission formats  | 8E1, 8O1, 8N2                   |
| Parameter Registers (Type) - resolution:  |                                 |
| Fine Debris (16-bit UNIT) - 1 %   | 40001                           |
| Coarse Debris (16-bit UINT) - 1 %   | 40002                           |
| Oil Status (16-bit UINT) - 1 count  | 40003                           |
| Oil Probe Temperature (32-bit Float) - 0.0625°C                                     | 40004-40005                     |
| For additional details on functions and parameters, see the WearDetect User Manual. |                                 |

| LIQUIDS          |   |
|------------------|---|
| Fuels            | Diesel, gasoline  |
| Oils             | Hydraulic, gear, mineral, vegetable, synthetic ester, semi-synthetic, polyalphaolefin, polyalkyleneglycol |
| Coolants / Other | Ethylene glycol, water, salt water  |

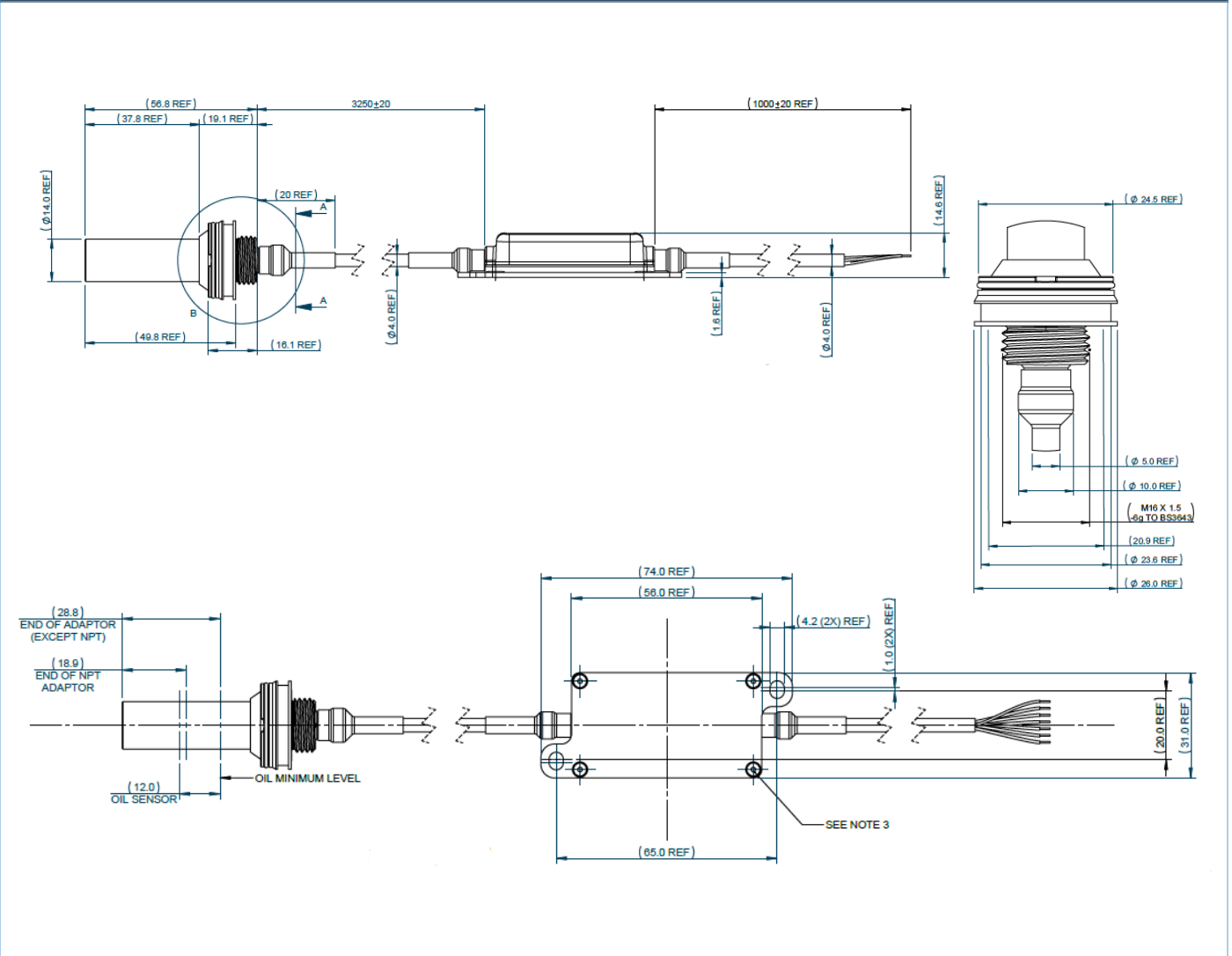
| DIGITAL CANBUS SPECIFICATIONS |  |
|-------------------------------|--|
| J1939 data length             | 8 bytes  |
| PGN                           | 130816   |
| Byte 0                        | Coarse measurement %, no scaling<br>Value 255—optional output inhibited during calibration |
| Byte 1                        | Fine measurement %, no scaling<br>Value 255—optional output inhibited during calibration   |
| Byte 2                        | 8 Status bits  |
|                               | Bit 0—High/low temp exceeded   |
|                               | Bit 1—Oil upper threshold exceeded   |
|                               | Bit 2—Oil lower threshold exceeded   |
|                               | Bit 3—Fine measurement error   |
|                               | Bit 4—Coarse measurement error   |
|                               | Bit 5—Oil measurement error  |
|                               | Bit 6—Internal temp sensor error   |
|                               | Bit 7—External temp sensor error   |
| Byte 3-7                      | Manufacturer use   |

| ORDERING                     |                             |
|------------------------------|-----------------------------|
| <b>Sensor:</b>               | <b>Output:</b>              |
| 4212—PK - [ ] [ ] [ ]        | 148 = 4-20mA    150 = CAN   |
|                              | 149 = 0-10V    151 = Modbus |
| <b>Mounting Thread Code:</b> | <b>Thread:</b>              |
| 4212—PK - [ ] [ ] [ ]        | 504 = M22x1.5               |
|                              | 507 = M24x2.0               |
| Conduit Kit = 4212-10-051-X  | 552 = 3/4"x16UNF            |

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### DIMENSIONS



| MOUNTING THREADS (4212-PK-...see below) |               |              |             |              |
|---|---------------|--------------|-------------|--------------|
| Thread Code                             | Thread Size   | Insert Depth | Spanner A/F | Torque ± 10% |
| 502                                     | M20 x 1.5     | 37.05        | 36.0        | 50 Nm        |
| 504                                     | M22 x 1.5     | 37.05        |             |              |
| 507                                     | M24 x 2.0     | 37.05        |             |              |
| 533                                     | 1/2" BSPP     | 36.55        |             |              |
| 552                                     | 3/4" x 16 UNF | 36.55        |             |              |

| MOUNTING THREADS (4212-PK-...see below) |             |              |             |                          |
|---|-------------|--------------|-------------|--------------------------|
| Thread Code                             | Thread Size | Insert Depth | Spanner A/F | Torque ± 10%             |
| 571                                     | 1/2" NPT    | 32.46        | 36.0        | Refer ANSI / ASME B.20.1 |
| 573                                     | 3/4" NPT    | 32.76        |             |                          |
| 575                                     | 1" NPT      | 36.24        |             |                          |
| 576                                     | 1 1/4" NPT  | 36.85        |             |                          |
| 577                                     | 1 1/2" NPT  | 37.28        |             |                          |

For more information about WearDetect Oil Debris Sensors please contact Gill Sensors & Controls.

[gillsc.com](http://gillsc.com)

